



THE BRASSMAN

This bright and beautiful blend combines three Rhône white varietals (Viognier, Marsanne, and Grenache Blanc). Fermented and aged only in stainless steel, it's the perfect accompaniment to a bright, sunny afternoon.



2024 BRASSMAN WHITE

ava: santa ynez valley *composition:* viognier, marsanne, grenache blanc

harvested: august-september 2024 *brx at harvest:* 22.3°B *vinification:*

100% stainless steel tanks *élevage:* 100% stainless steel tanks for

10 months *bottled:* march 2025 *cases produced:* 220 *release date:*

june 2025 *ageability:* 5 years *retail price:* \$40

Fermented in stainless steel for freshness and clarity, this blend opens with aromas of citrus blossom, white peach, and wet stone. The palate is zesty and precise, showing lime peel, green pear, and a crisp mineral finish. Bright, clean, and built for warm-weather sipping.